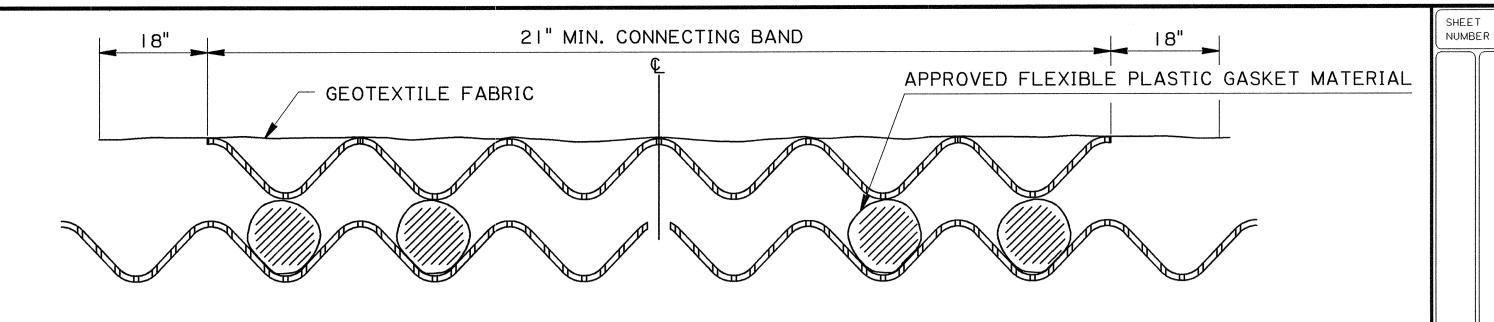
FOR PIPES LESS THAN OR EQUAL TO 36" ROUND OR EQUIVALENT ARCH

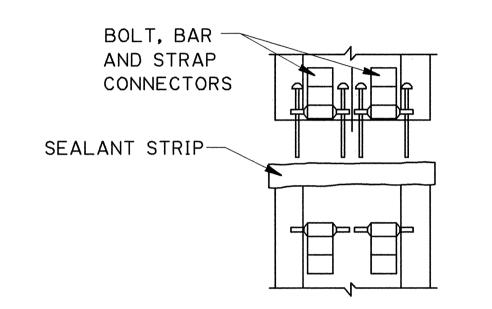


FOR PIPES GREATER THAN 36" ROUND OR EQUIVALENT ARCH AND FOR ALL SIZES OF 6 X I AND 5 X I CORRUGATIONS

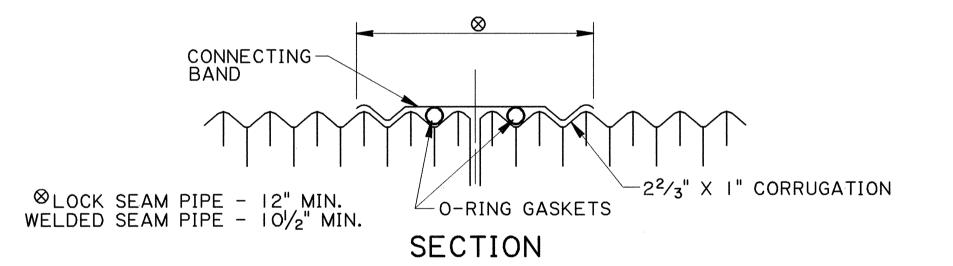
METHOD OF SEALING ANNULAR JOINT AT CONNECTING BAND WHERE TWO PIPE SECTIONS ARE JOINED

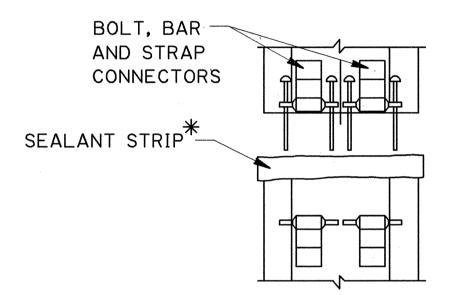
FLEXIBLE PLASTIC GASKET SYSTEM

T2 & T3 JOINTS AS SHOWN (WITH RODS & LUGS).
TI JOINT SIMILAR, EXCEPT REQUIRES ONLY ONE STRIP
OF PLASTIC GASKET MATERIAL IN SECOND CORRUGATION
EACH SIDE OF JOINT.



CONNECTION DETAIL
DOUBLE HARNESS



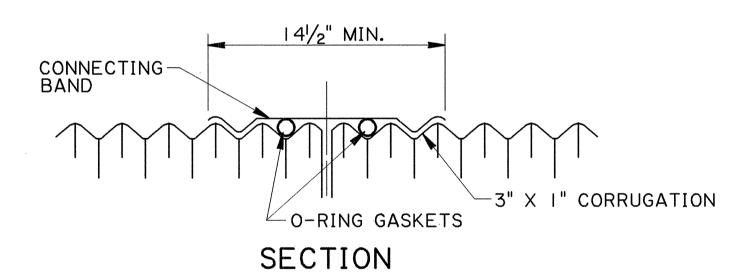


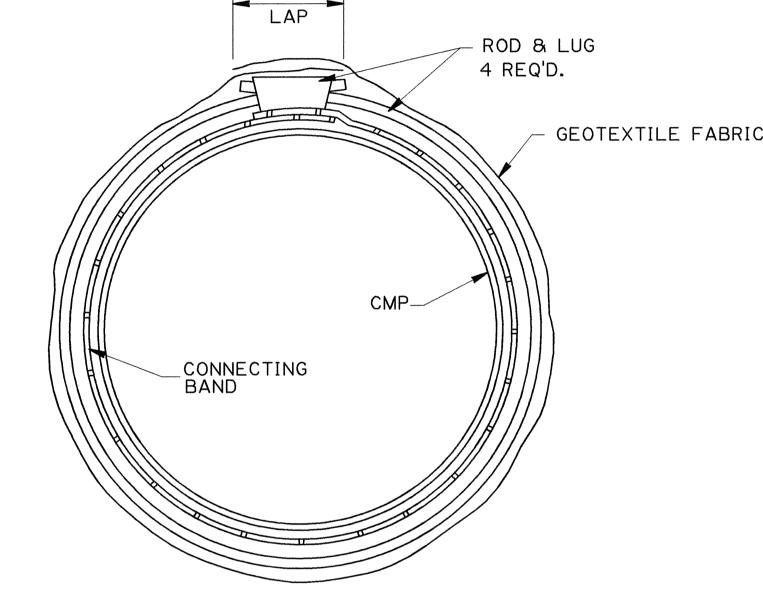
THICKNESS IN TABLE. REQUIRED WIDTH IS BAND WIDTH PLUS 2".

*BAND LAP SEALANT TO BE FLEXIBLE

PLASTIC GASKET MATERIAL. REQUIRED

CONNECTION DETAIL DOUBLE HARNESS





CONNECTING BAND WITH ROD & LUG

TWO PIECE BAND FLEXIBLE PLASTIC GASKET MATERIAL*

10" MIN.

METHOD OF SEALING LONGITUDINAL JOINTS AT TWO PIECE CONNECTING BAND

(FLEXIBLE PLASTIC GASKET SYSTEM)

ALTERNATE CONNECTING BANDS O-RING SYSTEM

GEOTEXTILE FABRIC CLOTH REQUIRED - SAME AS SHOWN ABOVE.

O-RING AND	FLEXIBLE	GASKET	THICKNESS
PIPE SIZE	CORRUGATION DEPTH	O-RING THICKNESS	FLEXIBLE GASKET THICKNESS
36" & UNDER	1/2"	13/16"	1"
LARGER THAN 36"	1/2"	7/8"	ļ "
ALL SIZES	"	³ / ₈ "	11/2"

GENERAL NOTES:

- I) O-RING GASKETS WILL BE REQUIRED WHENEVER O-RING SYSTEM CONNECTING BANDS ARE USED. O-RING GASKETS SHALL BE IDENTIFIED BY SIZE, DIAMETER, BATCH OR REEL NUMBER AND PLANT.
- 2) HELICAL ENDS SHALL BE RE-ROLLED AS PER CURRENT LA DOTD STANDARD SPECIFICATIONS.
- 3) FOR O-RING JOINT SYSTEMS, BOLTS SHALL BE TORQUED TO A MINIMUM OF 40 FT.LBS.
- 4) FOR FLEXIBLE PLASTIC GASKET SYSTEM ROUND PIPE, A MINIMUM OF 4 GALVANIZED 1/2" DIAMETER STEEL RODS AND LUGS SHALL BE PLACED OVER THE CONNECTING BAND. RODS MAY BE 2 PIECE FOR PIPE LARGER THAN 48".
- 5) GEOTEXTILE FABRIC SHALL CONFORM TO CURRENT LA DOTD STANDARD SPECIFICATIONS.
- 6) ARCH PIPE SHALL USE THE FLEXIBLE PLASTIC GASKET SYSTEM WITH APPROVED ANGLES OR STRAPS.
- 7) ALL GASKET MATERIAL SHALL BE APPROVED PRODUCTS ON CURRENT LA DOTD QUALIFIED PRODUCTS LIST.
- 8) PIPE JOINTS TO BE IN ACCORDANCE WITH CURRENT LA DOTD STANDARD SPECIFICATIONS.



WMR HJB

HYDRAULICS SECTION

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